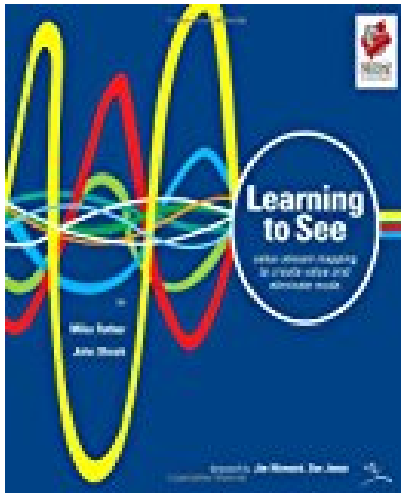


# Learning to See Value Stream Mapping to Add Value and Eliminate MUDA



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